



# SAFETY DATA SHEET

## THE DOW CHEMICAL COMPANY

**Product name:** DOWTHERM™ SR-1 25 Heat Transfer Fluid, Dyed

**Issue Date:** 04/11/2017

**Print Date:** 04/12/2017

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** DOWTHERM™ SR-1 25 Heat Transfer Fluid, Dyed

### **Recommended use of the chemical and restrictions on use**

**Identified uses:** Heat transfer fluid. For non-evaporative closed loop systems. Do not use if there is the possibility of incidental contact to food and/or potable water. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### **COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436

SDSQuestion@dow.com

### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### **Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Acute toxicity - Category 4 - Oral

Specific target organ toxicity - repeated exposure - Category 2 - Oral

### **Label elements**

**Hazard pictograms**



Signal word: **WARNING!**

#### Hazards

Harmful if swallowed.

May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

#### Precautionary statements

##### Prevention

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

##### Response

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.

Get medical advice/ attention if you feel unwell.

##### Disposal

Dispose of contents/ container to an approved waste disposal plant.

#### Other hazards

No data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

Component	CASRN	Concentration
Ethylene glycol	107-21-1	> 25.0 - <= 31.0 %
Water	7732-18-5	< 75.0 %
Dipotassium hydrogen phosphate	7758-11-4	< 3.0 %

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### 4. FIRST AID MEASURES

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#### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Contaminated leather items such as shoes should be disposed of properly. Suitable emergency safety shower facility should be immediately available.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### **Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. If burn is present, treat as any thermal burn, after decontamination. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## **5. FIREFIGHTING MEASURES**

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**Suitable extinguishing media:** To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

**Unsuitable extinguishing media:** No data available

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds.

**Unusual Fire and Explosion Hazards:** This material will not burn until the water has evaporated. Residue can burn.

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Ethylene glycol	Dow IHG	TWA	50 mg/m <sup>3</sup>
	Dow IHG	STEL	100 mg/m <sup>3</sup>
	ACGIH	STEL Aerosol only	10 mg/m <sup>3</sup>
	ACGIH	TWA Vapour and inhalable aerosols	25 ppm
	ACGIH	STEL Vapour and inhalable aerosols	50 ppm

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use gloves with insulation for thermal protection, when needed. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA").  
**NOTICE:** The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance</b>	
Physical state	Liquid.
Color	Pink
<b>Odor</b>	Characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	9.5 <i>ASTM D1287</i> (typical value)
<b>Melting point/range</b>	Not applicable to liquids
<b>Freezing point</b>	-12.1 °C ( 10.2 °F) <i>ASTM D1177</i>
<b>Boiling point (760 mmHg)</b>	103 °C ( 217 °F) <i>Literature</i>
<b>Flash point</b>	<b>closed cup</b> <i>Not applicable</i> Water boils off
<b>Evaporation Rate (Butyl Acetate = 1)</b>	< 0.5 <i>Estimated.</i>
<b>Flammability (solid, gas)</b>	Not applicable to liquids
<b>Lower explosion limit</b>	3.2 % vol Vapour <i>Literature</i> LFL of major ingredient Ethylene glycol
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	15.2 mmHg at 20 °C (68 °F) <i>Literature</i>
<b>Relative Vapor Density (air = 1)</b>	>1.0 <i>Literature</i>
<b>Relative Density (water = 1)</b>	1.04 at 20 °C (68 °F) / 20 °C <i>Literature</i>
<b>Water solubility</b>	100 % <i>Literature</i>
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	427 °C (801 °F) <i>Literature</i> Ethylene glycol
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	1.82 cSt at 20 °C (68 °F) <i>Literature</i>
<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available
<b>Molecular weight</b>	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Thermally stable at recommended temperatures and pressures.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Some components of this product can decompose at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.

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## **11. TOXICOLOGICAL INFORMATION**

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*Toxicological information appears in this section when such data is available.*

### **Acute toxicity**

#### **Acute oral toxicity**

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

As product: Single dose oral LD50 has not been determined.

For similar material(s):

LD50, Rat, 8,200 mg/kg

For Ethylene glycol:

Lethal Dose, Human, adult, 3 Ounces

#### **Acute dermal toxicity**

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

For similar material(s):

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

#### **Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

For Ethylene glycol:

LC50, Rat, male and female, 6 Hour, dust/mist, > 2.5 mg/l

### **Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

Repeated contact may cause skin irritation with local redness.

### **Serious eye damage/eye irritation**

May cause slight eye irritation.

Corneal injury is unlikely.

Vapor or mist may cause eye irritation.

**Sensitization**

For skin sensitization:

No relevant information found.

For respiratory sensitization:

No relevant information found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

For the major component(s):

Observations in humans include:

Nystagmus (involuntary eye movement).

In animals, effects have been reported on the following organs:

Kidney.

Liver.

**Carcinogenicity**

Ethylene glycol did not cause cancer in long-term animal studies.

**Teratogenicity**

Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

**Reproductive toxicity**

Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

**Mutagenicity**

For the major component(s): Ethylene glycol. In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**Toxicity**

**Ethylene glycol**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l, Other guidelines

**Acute toxicity to aquatic invertebrates**



EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapita, 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l, Other guidelines

**Toxicity to bacteria**

EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

**Dipotassium hydrogen phosphate**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, > 900 mg/l, Method Not Specified.

**Persistence and degradability**

**Ethylene glycol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 10 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 90 %

**Exposure time:** 1 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.29 mg/mg

**Dipotassium hydrogen phosphate**

**Biodegradability:** Biodegradation is not applicable.

**Bioaccumulative potential**

**Ethylene glycol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** -1.36 Measured

**Dipotassium hydrogen phosphate**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high water solubility.

**Mobility in soil**

**Ethylene glycol**

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 1 Estimated.

**Dipotassium hydrogen phosphate**

No relevant data found.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

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**DOT**

<b>Proper shipping name</b>	OTHER REGULATED SUBSTANCES, LIQUID, N.O.S.(Ethylene glycol)
<b>UN number</b>	NA 3082
<b>Class</b>	9
<b>Packing group</b>	III
<b>Reportable Quantity</b>	Ethylene glycol

**Classification for SEA transport (IMO-IMDG):**

<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Not regulated for transport Consult IMO regulations before transporting ocean bulk
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**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard  
Chronic Health Hazard

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components	CASRN
Ethylene glycol	107-21-1

### Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components	CASRN
Ethylene glycol	107-21-1

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Fire	Reactivity
1	0	0

### Revision

Identification Number: 101201391 / A001 / Issue Date: 04/11/2017 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

ACGIH	USA. American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit
TWA	Time weighted average

### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.